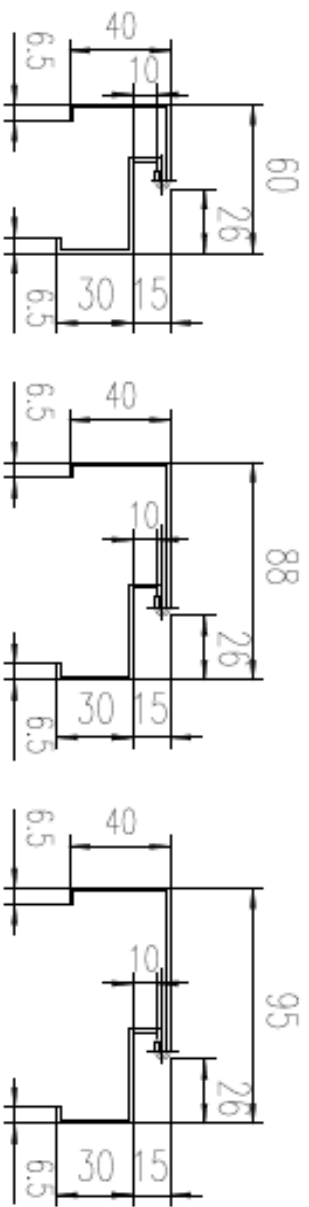


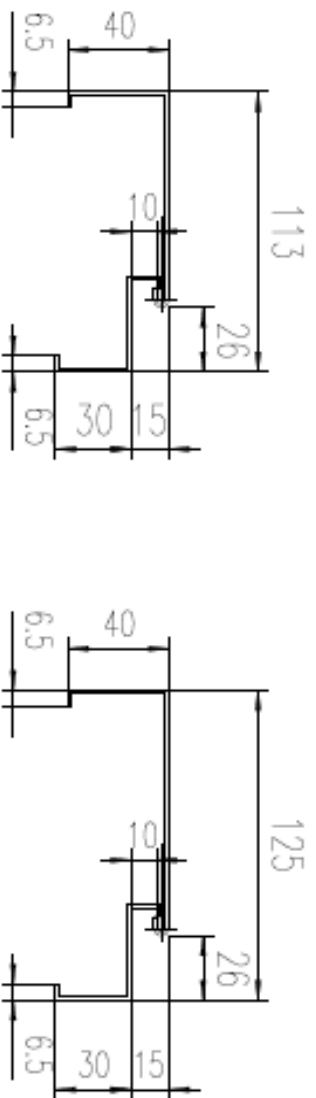
workpiece drawing



6-1

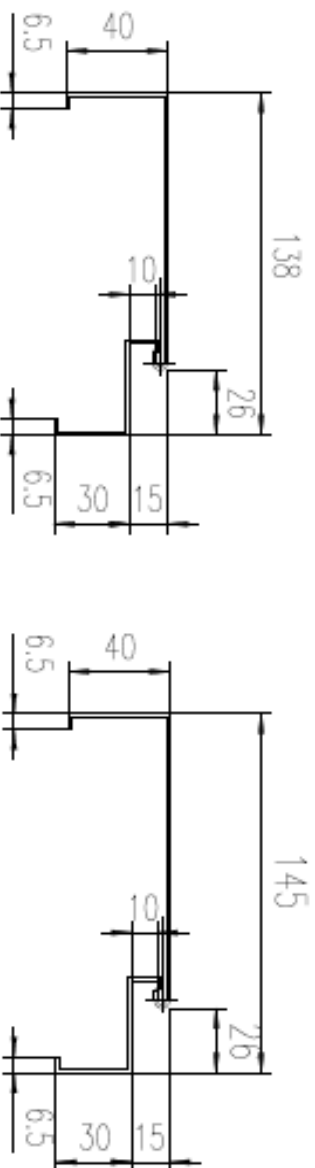
6-2

6-3



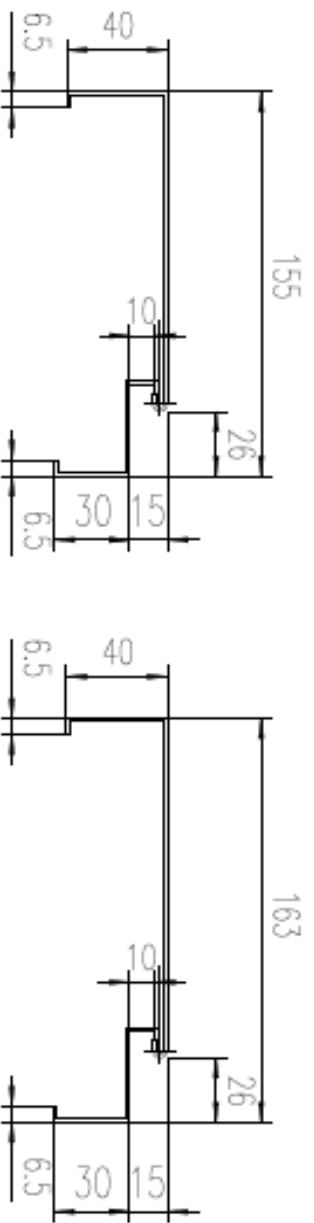
6-4

6-5



6-6

6-7



6-8

6-9

