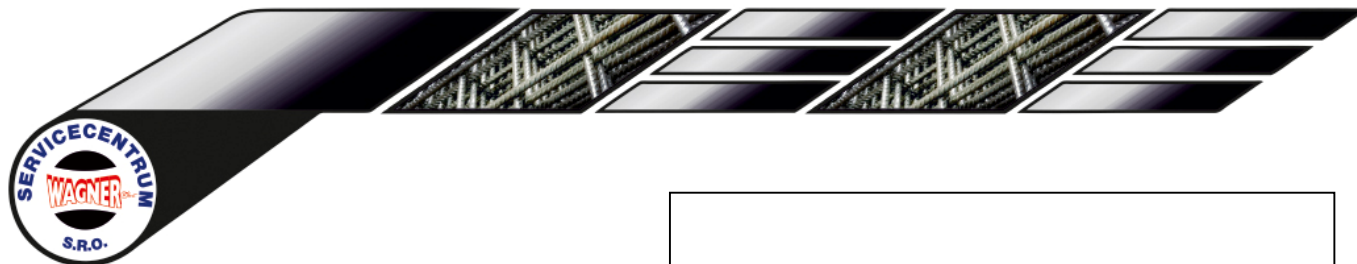




**PLANT: TESLOVA 2, 040 12 KOŠICE, SLOVAKIA**

**WAGNER**®



**Our brand : WR/01**

**Handled by: Jozef Ižol**

**Kosice: 13.10.2014**

**Subject : Test tolerances**

Based on internal order of the director of company was given the order to test the practical tolerances for sheet metal cutting . This was tested in the sheet thickness 1.50 mm and width 1250 mm , and was cutted in length , that is transverse to the plates with dimensions of 1000mm, 500mm, 250mm, 200mm, 100mm, 50mm , 25mm, 10mm, 5 mm , 1 mm . The line was set at exactly required size without any corrections, what on devices of our type can be achieved by entering the dimensions on the digital panel of lines. Control measurements were made with a calibrated digital caliper intended solely for control measurement.

<b>SPECIFIED DIMENSION</b>	<b>MEASURED VALUES :</b>	<b>RIGHT</b>	<b>-</b>	<b>CENTER</b>	<b>-</b>	<b>LEFT</b>
<b>1000 mm</b>		<b>999,53</b>		<b>1000,2</b>		<b>1000,22</b>
<b>500 mm</b>		<b>499,99</b>		<b>499,88</b>		<b>499,94</b>
<b>250 mm</b>		<b>250,10</b>		<b>249,93</b>		<b>249,97</b>
<b>200 mm</b>		<b>199,87</b>		<b>199,96</b>		<b>199,85</b>
<b>100 mm</b>		<b>100,15</b>		<b>100,08</b>		<b>99,99</b>
<b>50 mm</b>		<b>50,22</b>		<b>50,04</b>		<b>50,06</b>
<b>25 mm</b>		<b>25,09</b>		<b>25,06</b>		<b>25,02</b>
<b>10 mm</b>		<b>10,08</b>		<b>10,26</b>		<b>10,09</b>
<b>5 mm</b>		<b>5,12</b>		<b>4,92</b>		<b>5,11</b>
<b>1 mm</b>		<b>1,11</b>		<b>1,09</b>		<b>1,12</b>
		<b>1,11</b>		<b>1,08</b>		<b>0,97</b>
		<b>1,10</b>		<b>1,07</b>		<b>1,09</b>

**Control measurement performed by operator of line:**

**Control performed by manager:**

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