

WAGNER SERVICECENTRUM Co. Ltd., Teslova 2, 040 12 Košice

SK-Conformity declaration	C SK
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Undersigned representative

of producer : WAGNER SERVICECENTRUM Co. Ltd., 040 12 Košice, Teslova 2

workshop: WAGNER SERVICECENTRUM Co. Ltd., 044 25 Medzev, Revolučná 59

proclaims, that the product:

Doorframe from the steel, for inner doors, open doors with rabbet, one and double-wing doors, type mark: WAGNER steel doorframes CgU, CgH, CgH-S

is in conformity with the clause of the law num. 90/1998 of digest of laws about the constructional products as amended by the latter acts, if it is build in accordance with the technical conditions of the product, the manual for the assembly, with declared use of the product and for the product these norms are apply:

STN 74 6501:1987 Steel doorframes: Common clause

Within initial testing of type were certified:

The Characteristics	Declared value or class	Protocol about testing and reference to laboratory
Tolerance of parameters	the biggest value of divergence the height of frame h1= -1 mm the width of frame b1=1mm the width of rabbet b 2=0,5mm the depth of rabbet k1=0,3 mm spacing of hinge l1,l2,l3=1,0mm	Testing protocol num. 42324/0395/00 from the day 06.12.2000 1)
Resistance against impact loading	without geometry damage, damage and loosening of hinge, worsening of functionality by closing, opening and locking	Testing protocol num. 42324/0320/99 from the day 19.11.1999 1)
Resistance against static impact in doorframe level	without geometry damage, damage and loosening of hinge, worsening of functionality by closing, opening and locking	Testing protocol num.42324/0320/99 from the day 19.11.1999 1) Testing protocol num. 800/20/0197/08 from the day 05.05.2008
Reliability	after 50 000 cycles without damaging of geometry, damaging and loosening of hinges, worsening of functionality by closing, opening and locking	Testing protocol num. 42324/0320/99 from the day 19.11.1999 1) Testing protocol num. 800/20/0197/08 from the day 05.05.2008 2)

Product description:

Parameters: height: 1970 mm
width: 600, 700, 800, 900, 1100 mm (for one wing door)
1250, 1450, 1600, 1800 mm (for double- wing door)
rabbet: (26x15) mm
hinge: l1- 200 mm
placement: l2- 975 mm
l3-1750 mm

Material and components:

Post: shaped open cold rolled profile, made from steel plate class 11321 with thickness 1,3 o 1,5 mm by the producer U.S. STEEL KOŠICE, s.r.o., Košice

Header joist: shaped open cold rolled profile, made from steel plate class 11321 with thickness 1,3 or 1,5 mm by the producer U.S. STEEL KOŠICE, s.r.o., Košice

Threshold

clutch: shaped open profile of cross section (20x35) to (20x55) mm constructed from steel plate class 11 321, with thickness 1,3 or 1,5 mm of the producer U.S. STEEL KOŠICE, s.r.o., Košice

Hinge

adjustable: dropping out (low part) of the type 60/10 SD of the producer TKZ POLNÁ, spol. s r.o., Polná with loading capacity until 40 kg, 3 pieces

Hinge

fixed: dropping out (low part) type 4 FF 175 of the producer TESLA STROPKOV a.s. with loading capacity until 50 kg, 3 pieces

Sealing:

cross section sealing profile (12x15)mm of the producer SERVICECENTRUM WAGNER s.r.o., Košice

Coating

material: basic not transparent syntetic coating material S 2000 SYFAZ/0840 of the producer CHEMOLAK a.s. Smolenice

Using in the building:

For using as a frame filling into transitional building holes in inner areas of flats and non flat buildings.

The title and adresses of laboratories, which accomplished tests:

- 1) AO CIS 02/1998 LIGNOTEST Inc. Bratislava
- 2) LIGNOTESTING, Inc. Bratislava

The producer WAGNER SERVICECENTRUM Co. Ltd., Teslova 2, 040 12 Košice

The name: Róbert Wagner

Status: director

Date: 20.8.2008