

# WAGNER SERVICECENTRUM Co. Ltd., Teslova 2, 040 12 Košice

<b>SK-Conformity declaration</b>	<b>C SK</b>
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Undersigned representative

of producer : **WAGNER SERVICECENTRUM Co. Ltd., Teslova 2, 040 12 Košice,**

of workshop: **WAGNER SERVICECENTRUM Co. Ltd., Revolučná 59, 044 25 Medzev**

by this proclaims, that the product:

**Two part doorframe from steel, for inner doors, open doors with rabbet, one and double-wing doors, type mark: MZE**

is in conformity with clause of the law num. 90/1998 of digest of laws about the constructional products as amended by the latter acts, if it is mounted in accordance with the technical condition of the product, the manual for the assembly, with declared use of the product and for the product are applied these norms:

STN 74 6501:1987      Steel doorframes: Common clause

Within initial testing of type were certified:

The Characteristics	Declared value or class	Protocol about testing and reference to laboratory
<b>Tolerance of parameters</b>	the biggest value of divergence the height of frame $h_1 = -3$ mm the width of frame $b_1 = -1$ mm the width of rabbet $b_2 = -0,5$ mm the depth of rabbet $k_1 = 0,5$ mm spacing of hinge $l_1, l_2, l_3 = 0,6$ mm	Testing protocol num. 423.12/24/0186/01 from the day 13.07. 2001 1) Testing protocol num. 800/24/0250/01 from the day 04.09.2001 2)
<b>Resistance against impact loading</b>	without geometry damage, damage and loosening of hinge, worsening of functionality by closing, opening and locking	Testing protocol num. 42324/0322/99 from the day 22.11.1999 1)
<b>Resistance against static impact in doorframe level</b>	without geometry damage, damage and loosening of hinge, worsening of functionality by closing, opening and locking	Testing protocol num.42324/0322/99 from the day 22.11.1999 1)
<b>Reliability</b>	after 50 000 cycles without damage of geometry, damage and loosening of hinges, worsening of functionality by closing, opening and locking	Testing protocol num.42324/0322/99 from the day 22.11.1999 1)

## Product description:

The doorframe is composed of two parts- front and back. The parameters of the doorframe are following: the height (1970 )mm, the width (600,700, 800, 900, 1100) mm for one wing doors, (1250, 1450, 1600, 1800) mm for double - wing doors and the thickness – (60,80,100,125,150,160,180) mm.

The front part is composed from posts ( locking and hanging ) header joist, threshold and securing angle. Posts and header joist of the front part of the doorframe are made from cold rolled steel profile with thickness 1,35-1,5 mm ( steel class 11). The front part of the doorframe has low parts of dropping out hinges the type 4 F 060 44 of the producer TESLA STROPKOV a.s. Stropkov in amount of 3 pieces , suitable for door wing of the biggest weight 60kg. Hinges are connected to the welds with posts.

The treshold connector is from thin-walled steel profile with the parametrs (53x20x1,5-2) mm. The treshold connector is with posts of front part of the doorframe connected with welds.The front part of the doorframe has in rabbet holes boring with

counter-sinking for connecting screws. The back part of the doorframe is composed of posts, header joist, securing clip and taking up clip. Posts and header joists of the back part of the doorframe are made from cold rolled steel profile with the thickness 1,35 - 1,5 mm of ( steel class 11). Securing and taking up clip is made of steel profile with thickness ( 1,35-1,5 ) mm. The doorframe of the door is face covered with the basic paint coat- the basic syntetic colour S 2000.

**Using in the building:**

For using in Slovak republic as a frame of filling into transitional building holes in inner areas of flats and non flat buildings.

**The title and adresses of laboratories, which accomplished tests:**

- 1) AO CIS 02/1998 LIGNOTESTING, Inc. Bratislava
- 2) LIGNOTESTING, Inc. Bratislava

The producer: **WAGNER SERVICECENTRUM Co. Ltd., Teslova 2, 040 12 Košice, Medzev premises**

The name: **Róbert Wagner**

Status: **director**

Date: **20.10.2008**