

**EXTERNAL SUBSUPPLIER FOR USS Košice from june 2004**

**WAGNER-R, division of metal sheets, Teslova 2, 040 12 Košice**

Line function: crosswire and longitudinal division into exact blankets (sheets)

**Certificate: ISO 9001 : 2000 from year 2004**

**ISO 9001:2000**



[www.wagnerxr.eu](http://www.wagnerxr.eu)

Technical parameters of the line :	INPUT - OUTPUT Large Line (LL)		INPUT - OUTPUT Small Line (SL)	
	the year of production	1998		2004
thickness	0,20 – 2,00 mm		0,20 – 2,00 mm	
width	max. 1530 mm min. 200 mm after agreement also less		max. 1030 mm	
length	min. 1 mm – max. 10 000 mm		min. 1 mm – max. 10 000 mm	
longitudinal division with cross cut	5 line cuts with min width. 130, 130, 200, 130, 130 mm, (195) only after agreement		no	
maximal weight of the coil	max. 10 ton, after agreement also nore		max. 4 tony	
inner diameter of the coil	500 mm , 600 mm	- / + 50 mm	500 mm, 600 mm	- / + 50 mm
max. outer diameter of the coil	1700 mm		1400 mm	
the tolerance of the width (specific standard)	+ / - 0,50 mm	DIN, STN, EN	no	no
the tolerance of length (specific standards )	+/- 0,30 mm	DIN, STN, EN	+/- 0,30 mm	DIN, STN, EN
the type of straightening mach.(flatness toler.)	7 rolls straightener		5 rolls straightener	
the side cutting	both sides min 8 mm		no, output material as on the input, without trim, cutting only on length	
the oiling possibility (one side/both sides)	no	doesn't have	no	doesn't have
the cut quality, the height of burr	0,03 mm		0,03 mm	
capacity / month (t)	2500 tons by ideal coils weight depending on thickness and parameter			
the mean of transport	truck 24 ton x 3/ + 3,5 t 3x			
the line performance – hourly / m per minute	35 m / 1 min.		45 m / 1 min.	
storage possibilities in front of / behind the line	1000 ton depends on the wight of the coil			
delivery terms – the number of days	7 to 14 days		7 to 14 days	
What material are you able to process	cold rolled plates, galvanized, colour coated steel, hot rolled, tin plate		cold rolled, galvanized, colour coated, dynamo, tin plate	
Is there a turn over maachine after line	No, placing crane yes		No, placing crane yes	
Packing	Standard, over taped crosswire and longitudinal protected angles, wrapping anticorrosive foil. After agreement also other.			